



Date: Friday, 01/08/2008 11:18:47 AM
 User: Linda Lacelle

Process Sheet

Customer :	CU-DAR001 Dart Helicopters Services	Drawing Name :	HELI ACESS STEP LH
Job Number :	40926		
Estimate Number :	10855		
P.O. Number :		Part Number :	D206628021
This Issue :	01/08/2008	S.O. No. :	
Prsht Rev. :	NC	Drawing Number :	N/A
First Issue :	/ /	Project Number :	N/A
Previous Run :	39837	Drawing Revision :	N/A
	Type :	Material :	
	LARGE FAB ASSY	Due Date :	08/08/2008
Written By :		Qty:	5
Checked & Approved By :		Um:	Each
Comment :	Est Rev:D as per ECN 766 JLM Est Rev:E as per ecn 1118 DD verified by:EC		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
----------------	------------------------------	----------------------

1.0	DC	DOCUMENT CONTROL
-----	----	------------------



Comment: DOCUMENT CONTROL

Photocopy blue file and type labels as per PPP D206-628-021-CHG 002

2.0	PACKAGING 1	PACKAGING RESOURCE #1
-----	-------------	-----------------------



Comment: PACKAGING RESOURCE #1

Pick Packing Kit

3.0	D2724041	206L Step Assembly
-----	----------	--------------------



Comment: Qty.: 1.0000 Each(s)/Unit Total : 5.0000 Each(s)

206L Step Assembly

4.0	D2732030	Rubber Cushion
-----	----------	----------------



Comment: Qty.: 8.0000 Each(s)/Unit Total : 40.0000 Each(s)

Rubber Cushion

batch

1337632

5.0	AN414A	Bolt
-----	--------	------



Comment: Qty.: 4.0000 Each(s)/Unit Total : 20.0000 Each(s)

Bolt

batch

M107534

8/8/1

Sc

Date: Friday, 01/08/2008 11:18:47 AM
User: Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: HELI ACESS STEP LH

Job Number: 40926

Part Number: D206628021

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

D27317

Mounting Lug



Comment: Qty.: 4.0000 Each(s)/Unit Total : 20.0000 Each(s)

Pick:

Qty Part Number Description Batch

4 D2731-7 Mounting Lug

B337336

sq

7.0

D3394043

Lug Assembly



Comment: Qty.: 4.0000 Each(s)/Unit Total : 20.0000 Each(s)

Pick:

Qty Part Number Description Batch

4 D3394-043 LUG ASS,Y

B334834

sq

8.0

AN415A

Bolt



Comment: Qty.: 8.0000 Each(s)/Unit Total : 40.0000 Each(s)

Pick:

Qty Part Number Description Batch

8 AN4-15A Bolt

M108077

sq

9.0

AN960JD416

Washer



Comment: Qty.: 12.0000 Each(s)/Unit Total : 60.0000 Each(s)

Pick:

Qty Part Number Description Batch

12 AN960JD416 Washer

M108161

sq

10.0

MS21042L4

Nut



Comment: Qty.: 12.0000 Each(s)/Unit Total : 60.0000 Each(s)

Pick:

Qty Part Number Description Batch

12 MS21042L4 Nut (or MS21042-4)

M107478

8/8/1

sq

11.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

8/8/16 (FS)

Date: Friday, 01/08/2008 11:18:47 AM
User: Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: HELI ACESS STEP LH

Job Number: 40926

Part Number: D206628021

Job Number:



Seq. #:

Machine Or Operation:

Description :

12.0

PACKAGING 1

PACKAGING RESOURCE #1



30

Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D206-628-021

Location: 71

PPP Rev: F

8/8/08

50

13.0

QC21

FINAL INSPECTION/W/O RELEASE



5

Comment: FINAL INSPECTION/W/O RELEASE

D206628021

Job Completion



mf 08-08-07